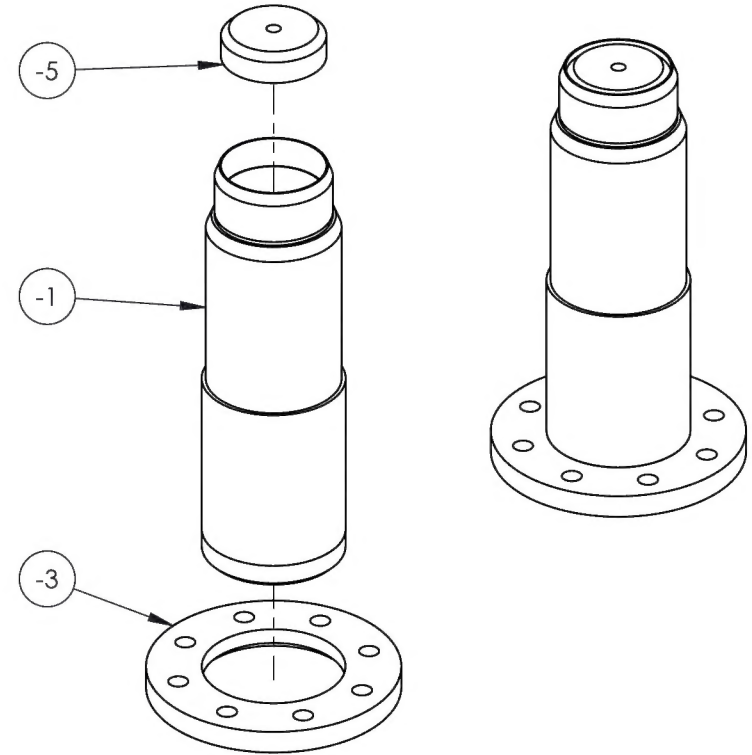
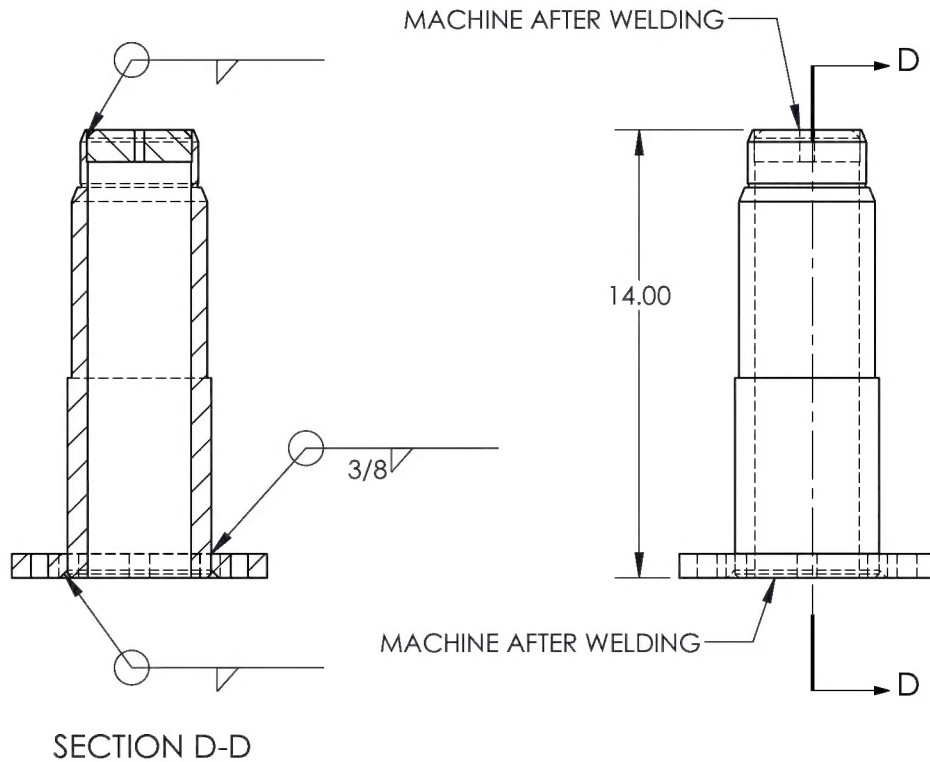


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0148	CH'D TITLE BLOCK, WAS RED BARN IS DART, CH'D TOLERANCE ON NON-CRITICAL DIMS. -3 ADDED MISSING DIM. Ø6.24 B.C. CH'D DIM WAS Ø7.975 IS Ø7.975 ±.010.	9/15/2014	JAG	RJC



NOTES:

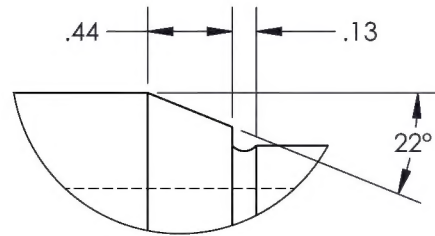
1. REF. BELL T/N: 214-782-003-101.
2. USED ON BELL MODELS 204B, 205A1, 212, 214B, 214ST, 222, 222B, 222U, & 412

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	TUBE	CARBON STEEL DOM	Ø4-1/2 X 5/8 WALL X 14-1/8	2
			-3	1	RING	1018	Ø8 X 3/4	3
			-5	1	PLUG	1018	Ø3-1/2 X 1	4

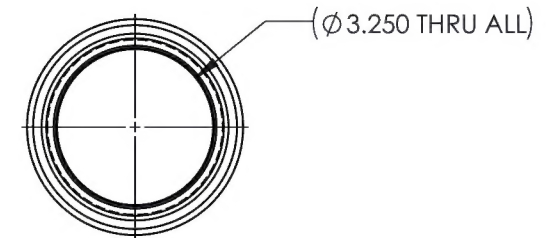
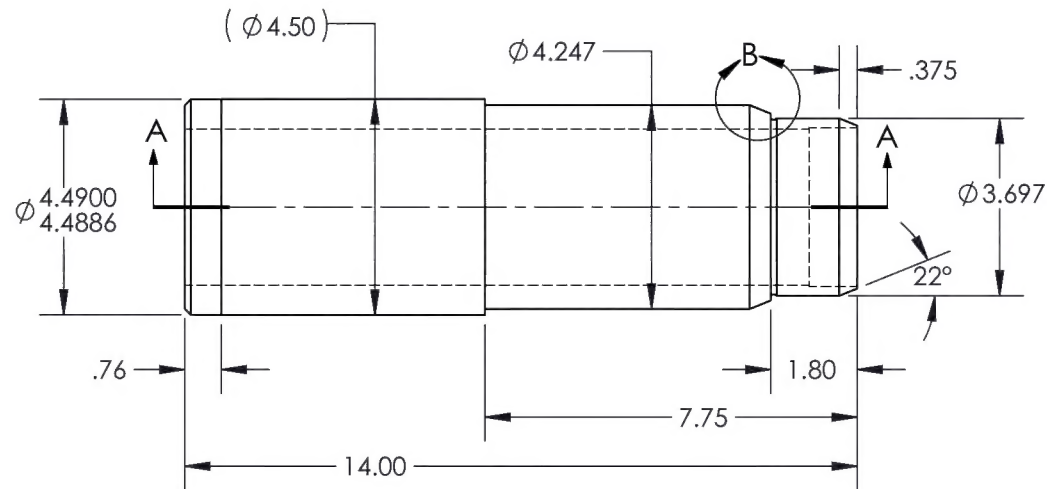
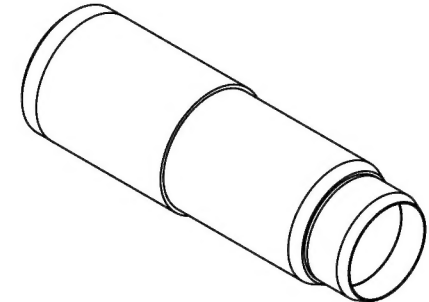
DART AEROSPACE	
TITLE SUPPORT ASSEMBLY	
DWG NO. RBT400272	REV A
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED D Weil HEAT TREAT FINISH SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL SEE NOTE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:6	DATE 5/26/2012
SHEET 1 OF 4	

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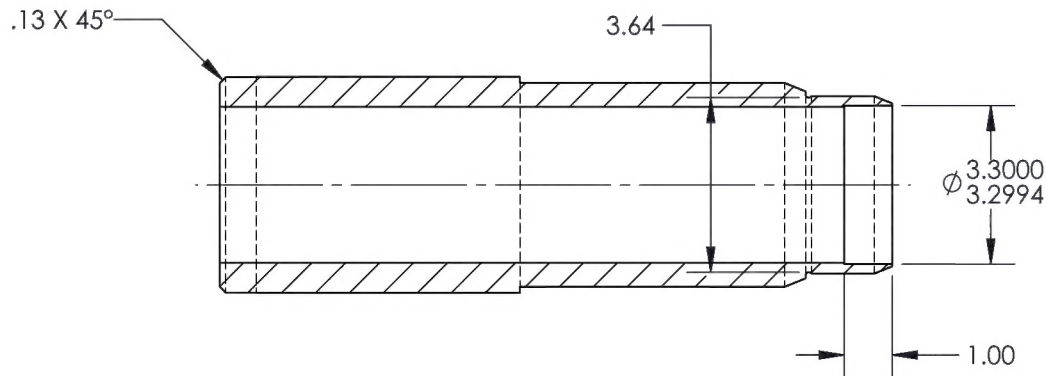
REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



DETAIL B
SCALE 1 : 1



(-1)
TUBE

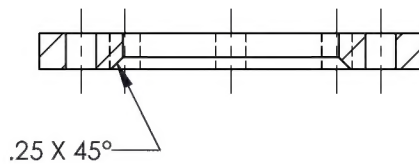
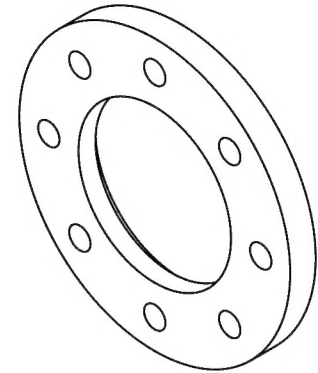
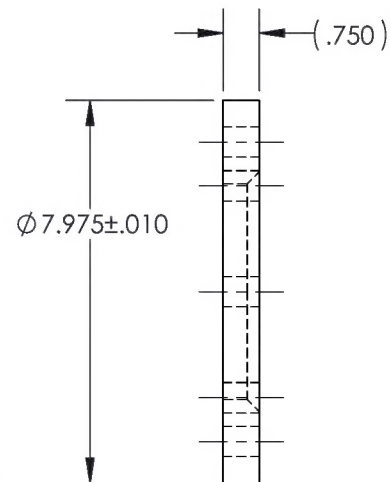
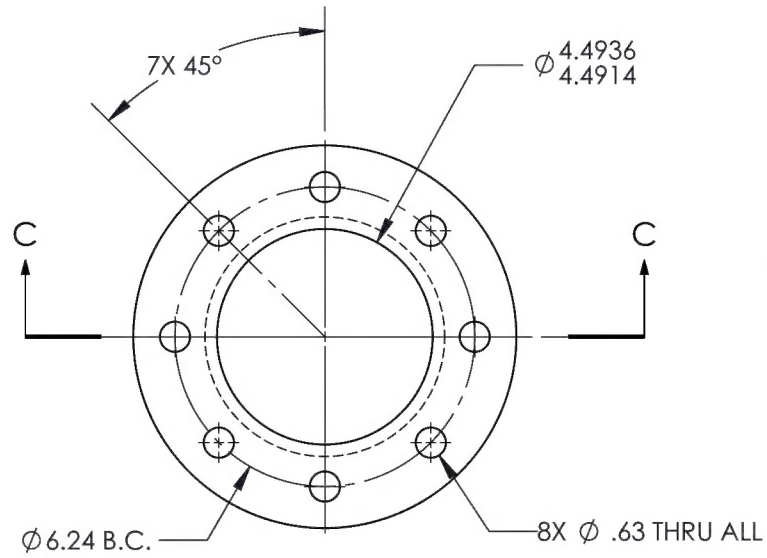


SECTION A-A

DART AEROSPACE	
TITLE SUPPORT ASSEMBLY	
DWG NO. RBT400272-1	REV A
MAT'L CARBON STEEL DOM	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE SHT 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SEE SHT 1
SCALE 1:4	DATE 5/26/2012
SHEET 2 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0148	-3 ADDED MISSING DIM. Ø6.24 B.C. CH'D DIM WAS Ø7.975 IS Ø7.975 ±.010.	9/15/2014	JAG	RJC



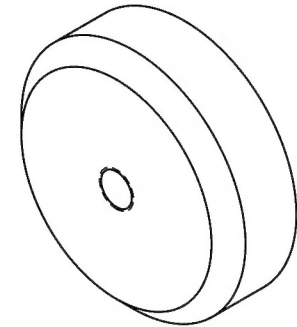
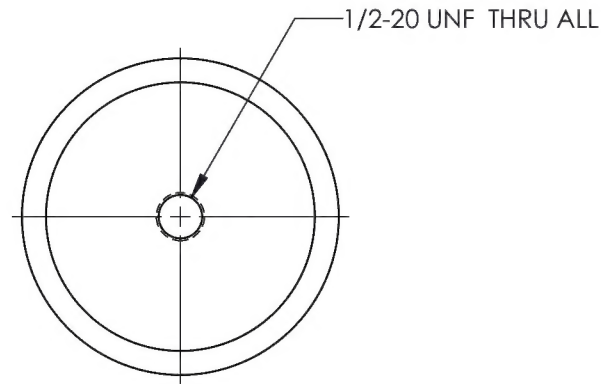
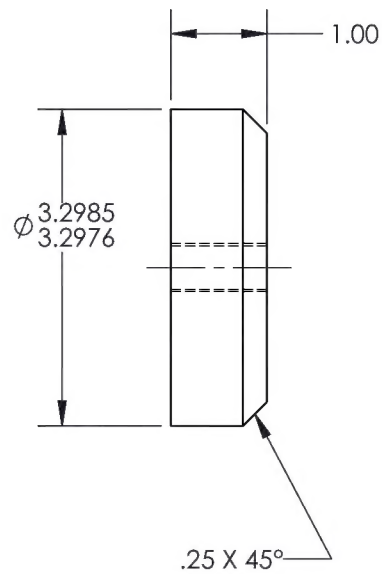
SECTION C-C

(-3)
RING

DART AEROSPACE	
TITLE SUPPORT ASSEMBLY	
DWG NO. RBT400272-3	REV A
MAT'L 1018	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE SHT 1
.X ± .1	ANGLES ±.5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	SEE SHT 1
SCALE 1:4	DATE 5/26/2012
	SHEET 3 OF 4

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-5)
PLUG

DART AEROSPACE	
TITLE SUPPORT ASSEMBLY	
DWG NO. RBT400272-5	REV A
MAT'L 1018	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE SHT 1
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL SEE SHT 1
SCALE 1:2	DATE 5/26/2012
SHEET 4 OF 4	